



GSE STANDARD PRODUCTS

Product Data Sheet

GSE HD Geomembranes

GSE HD is a smooth, high quality, high density polyethylene (HDPE) geomembrane produced from specially formulated, virgin polyethylene resin. This polyethylene resin is designed specifically for flexible geomembrane applications. It contains approximately 97.5% polyethylene, 2.5% carbon black and trace amounts of antioxidants and heat stabilizers; no other additives, fillers or extenders are used. GSE HD has outstanding chemical resistance, mechanical properties, environmental stress crack resistance, dimensional stability and thermal aging characteristics. GSE HD has excellent resistance to UV radiation and is suitable for exposed conditions. *These product specifications meet or exceed GRI GM13.*

Product Specifications

TESTED PROPERTY	TEST METHOD	FREQUENCY	MINIMUM VALUE				
Product Code			HDE 030A000	HDE 040A000	HDE 060A000	HDE 080A000	HDE 100A000
Thickness, (minimum average) mil (mm) Lowest individual reading (-10%)	ASTM D 5199	every roll	30 (0.75) 27 (0.69)	40 (1.00) 36 (0.91)	60 (1.50) 54 (1.40)	80 (2.00) 72 (1.80)	100 (2.50) 90 (2.30)
Density, g/cm ³	ASTM D 1505	200,000 lb	0.94	0.94	0.94	0.94	0.94
Tensile Properties (each direction)	ASTM D 6693, Type IV Dumbell, 2 ipm	20,000 lb					
Strength at Break, lb/in-width (N/mm)			114 (20)	152 (27)	228 (40)	304 (53)	380 (67)
Strength at Yield, lb/in-width (N/mm)			63 (11)	84 (15)	126 (22)	168 (29)	210 (37)
Elongation at Break, %	G.L. 2.0 in (51 mm)		700	700	700	700	700
Elongation at Yield, %	G.L. 1.3 in (33 mm)		12	12	12	12	12
Tear Resistance, lb (N)	ASTM D 1004	45,000 lb	21 (93)	28 (125)	42 (187)	56 (249)	70 (311)
Puncture Resistance, lb (N)	ASTM D 4833	45,000 lb	54 (240)	72 (320)	108 (480)	144 (640)	180 (800)
Carbon Black Content, %	ASTM D 1603*/4218	20,000 lb	2.0	2.0	2.0	2.0	2.0
Carbon Black Dispersion	ASTM D 5596	45,000 lb	+Note 1	+Note 1	+Note 1	+Note 1	+Note 1
Notched Constant Tensile Load, hr	ASTM D 5397, Appendix	200,000 lb	300	300	300	300	300
REFERENCE PROPERTY	TEST METHOD	FREQUENCY	NOMINAL VALUE				
Oxidative Induction Time, min	ASTM D 3895, 200° C; O ₂ , 1 atm	200,000 lb	>100	>100	>100	>100	>100
Roll Length ⁽¹⁾ (approximate), ft (m)			1,120 (341)	870 (265)	560 (171)	430 (131)	340 (104)
Roll Width ⁽¹⁾ , ft (m)			22.5 (6.9)	22.5 (6.9)	22.5 (6.9)	22.5 (6.9)	22.5 (6.9)
Roll Area, ft ² (m ²)			25,200 (2,341)	19,575 (1,819)	12,600 (1,171)	9,675 (899)	7,650 (711)

NOTES:

- +Note 1: Dispersion only applies to near spherical agglomerates. 9 of 10 views shall be Category 1 or 2. No more than 1 view from Category 3.
- GSE HD is available in rolls weighing about 3,900 lb (1,769 kg)
- All GSE geomembranes have dimensional stability of ±2% when tested with ASTM D 1204 and ITB of <-77° C when tested with ASTM D 746.
- ⁽¹⁾Roll lengths and widths have a tolerance of ± 1%.
- *Modified.

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